



ALL OPEN SPACES ABOVE 30" OF GRADE ARE CLOSED TO LESS THAN 4"

1. Seats are Nominal 2"x 10"x .078 Thick 6063-T6 Aluminum Anodized 204-R1 Clear.
2. Foot Planks are Mill Finish
3. Frames are 3 16" Thick Fabricated Steel ASTM A36
4. "X" Braces are Fabricated 3/16" 1/4"x 1 1/2" ASTM A36 Flar Bars
5. All Weld Joints are Full Length at the Point of Contact
6. Frames and X Braces are Hot Dip Galvanized After Fabrication
7. Bleacher Frames are 72" on Centers with Approximately 18" of Overhang on Each End

SEATING CAPACITY: 82

Confidential Drawing and Information is Not to be Copied or Disclosed to Others Without the Consent of Kay Industries. Specifications Are Subject to Change Without Notice.

GENERAL NOTES:	UNLESS OTHERWISE SPECIFIED:	NAME	DATE	K Industries, Inc.	
	DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 BEND ± 1/2° THREE PLACE DECIMAL ± .005	DRAWN CHECKED ENG APPR. MFG APPR.	DAT	12/7/2015	TITLE:
DO NOT SCALE DRAWING	MATERIAL	Last Saved	12/7/2015 1:57:24 PM	DESC. 5 ROW GALV BLEACHER V4F4 WITH 48" AISLE	
		COMMENTS:	WGT: 1,733.2 LBS.		
	SHEET 1 OF 1		SIZE	PART NO.	REV
			B	BLG5A27V4F448AHR (Spec)	