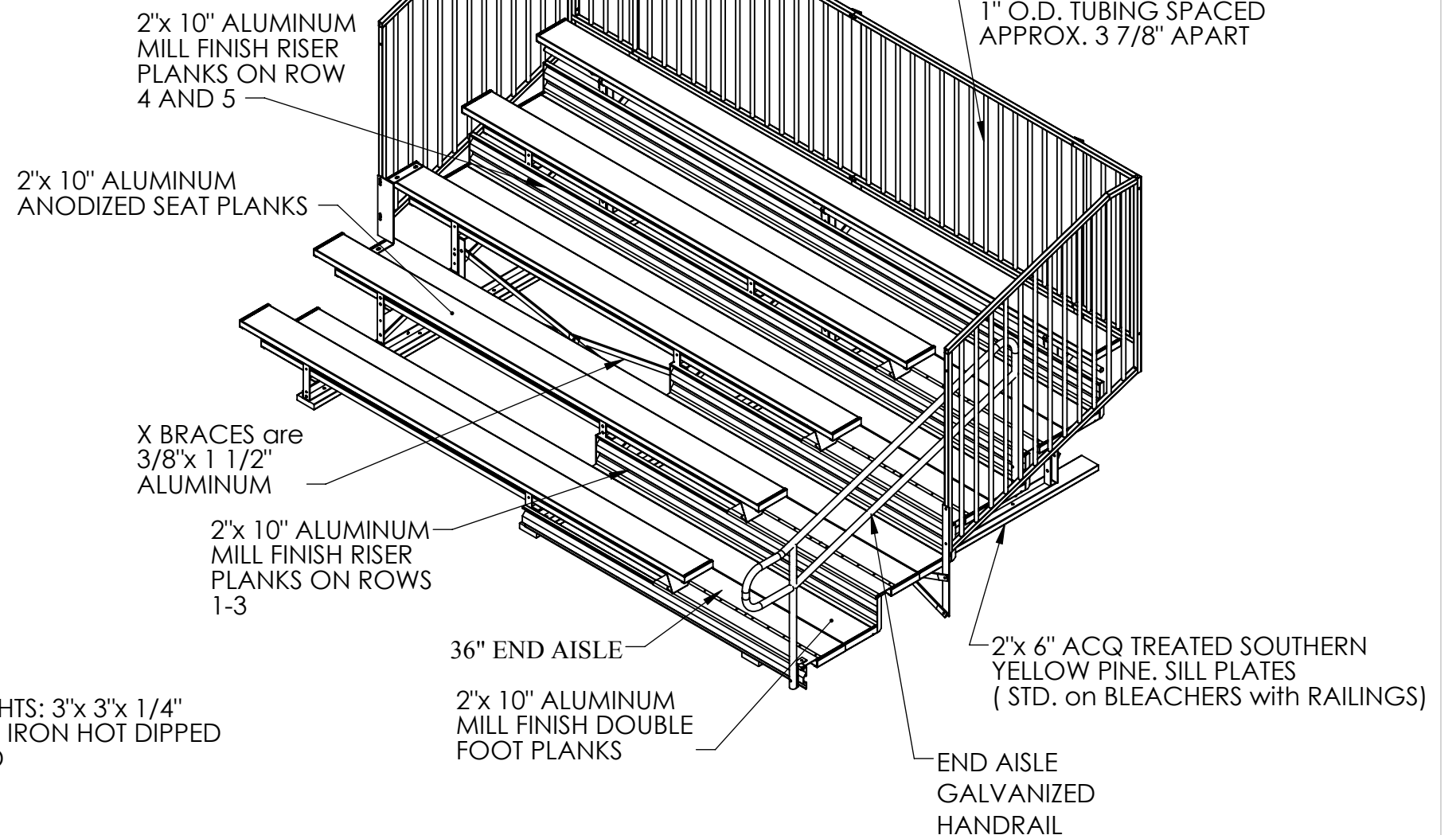



42 SEATS



SEAT PLANKS ARE NOMINAL .078 THICKx 2"x 10" 6063-T6 ANODIZED ALUMINUM 204-R1 CLEAR. FOOT PLANKS ARE NOMINAL .078x 2"x 10" 6063-T6 MILL FINISH ALUMINUM. FRAME IS FABRICATED WITH 3/16"x 2"x 2" 6061-T6 STRUCTURAL ALUMINUM ALLOY. SEAT FRAME BRACKETS ARE 1/8"x 2 3/4" 6061-T6 ALUMINUM ANGLE. FRAME PIECES ARE JOINED WITH 1/2"-13 UNC ZINC PLATED HEX HEAD BOLTS, LOCKWASHERS, AND NUTS. WE USE BOLTS RATHER THAN WELDING TO AVOID PREMATURE STRESS CRACKING OF ALUMINUM WELDS. ALL BLEACHERS HAVE SEAT FRAMES ON 6 FT. CENTERS W/ APPROX 18" PLANK OVERHANG ON EACH END.

GENERAL NOTES:		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	 K Industries, Inc.		
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 BEND ± 1/2° THREE PLACE DECIMAL ± .005	DRAWN	DAT	10/13/2015	TITLE:		
			CHECKED				DESC. 5 ROW ALUMINUM BLEACHER W/ END AISLE	
			ENG APPR.				S:\CADDRWGS\Solidworks\Bleachers\BLA\BLA Assemblies\Bleachers (17in)\	
		DO NOT SCALE DRAWING	MFG APPR.			SIZE PART NO. REV		
		MATERIAL	Last Saved	3/18/2016 12:19:18 PM		B BLA5A15V4F436EAR (Spec)		
		BLEACHER WGT: 956 LBS.	COMMENTS:					
		SHEET 1 OF 1						

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Without the Consent of Kay Industries.
Specifications Are Subject to Change
Without Notice.