## Bleacher Options



Design standards: The bleachers shall be designed to support, in addition to their weight, a uniformly distributed live load of not less than 120 pounds per square foot of gross horizontal projection of the bleachers. All seat and foot plank members shall be designed to support no less than 125 pounds per liner foot, over a 6 foot span, multi-span condition. Bleachers shall be designed to resist, with or without live load, horizontal wind load of 30 pounds per square foot of gross vertical projection. They shall be designed to resist, in additional to the live load, sway forces applied to the seats, in a direction parallel to the direction of the seat plank, 24 pounds per linear foot of seat plank, and separately, in a direction perpendicular to the direction of seats, 10 pounds per linear foot of seat plank.

## KAY's Vertical Bar Guard Rails (V4) 4" Spaced

Kay Park's Vertical Bar Guard Rails (Patented \#404-141) were introduced to the outdoor portable bleacher industry, an innovation whose time has come. Vertical galvanized steel bars eliminate the "ladder effect" and a possible toe - hold for climbing on the guardrails. The possibility of accidents and serious injury and liability can be reduced by using vertical bar railing. This is part of Kay Park's continuing effort to make good products even better since 1954. We urge you to plan your purchases on the side of safety. Please note that Kay Park's 3 \& 4 Row Low Rise Bleachers are EXEMPT from current guard rail rules because they are less than 30 ' high. Model numbers with 'V4' include Vertical Bar Guard Rails.

## Full Width Footboards (F4)

Many of the various recent codes for outdoor bleacher seating require any opening more than 30 " above the ground be small enough so that a 4 " sphere cannot pass through. Kay Park has designed a system using two footboards and one riser plank. This system fills the space underneath the seats from the 4th row up to meet the 4 " sphere guideline. Double footboards add a lot of comfort and peace of mind to the spectators. Model numbers with 'F4' include the double footboards and riser planks.
NEW! Extruded riser provides even more strength and easier aisle assembly!

## Fully Enclosed Deck

Many of the various recent codes for outdoor bleacher seating require any opening more than 30 " above the ground be small enough so that a 4 " sphere cannot pass through. Kay Park has designed a system using tongue and grove planks for added strength and complete enclosure. Extruded riser provides even more strength and easier aisle assembly! Call for Pricing.

## Custom Bleacher Wrap

Add custom wrap to you new bleachers for the finished look or add to older bleachers to add school spirit.

- Custom Design (Logo)
- Up to 60" Wide Panels Sections
- Direct Print to Mesh
- Full Color Bleed
- Gromments for Easy Assembly
- Call for Pricing


## Bleacher Options

## BLA Series Aluminum Angle Frame

Aluminum frames fabricated from a combination of 2 " $\times 2$ " $\times 3 / 16$ " $6061-\mathrm{T} 6$ alloy aluminum angles and channel using a punched and bolted type construction for maximum strength and safety. All main frame components are pre -assembled with large $1 / 2^{\prime \prime}$ diameter bolts, lock washers and nuts. This bolted aluminum frame provides strong joints that will not develop- weld cracks. Model number with a 'BLA' are aluminum frames.

## BLG Series Galvanized Steel Frame

Steel frames are fabricated from A36 alloy steel angles using full welds at all joints to give added strength. A combination of 2" x2" x $3 / 16^{\prime \prime}$ and $13 / 4$ " x 1 $3 / 4$ " $\times 3 / 16^{\prime \prime}$ angles are used, as required, for strength throughout each frame. Connecting " X " braces are $11 / 2$ " wide by $1 / 4$ " thick A36 alloy steel. For greatest protection and longest life, all parts are hot-dip galvanized after fabrication. Model numbers with a 'BLG' are galvanized steel frames.

## Aisles \& Handrails

Your local code may require one or more aisles and handrails. We do custom bleachers but some typical aisles are a 48 " wide center aisle with handrail or a 36 " wide aisle for an end aisle. Aisles require double footboards and risers and meet 4 " opening guidelines. Heavy duty non-slip step up indicator tape is placed on each step for safety. Model numbers with '48AHR' include a 48 " wide center aisle with handrail. Model numbers with ' 36 A ' include a 36 ' end aisle. Contact a sales rep for pricing.

## Wheelchair Cut Outs

Check with your local code to see if they require wheelchair cut outs. The double wheelchair space allows for two wheelchairs and a companion to sit directly beside each wheelchair. Add 'DWCS' to the model number.

## Bleacher Plank Specifications

Aluminum: Seat planks 6063-T6 extruded aluminum which is clear anodized to standard 204-R1 specification. Standard 8 " rise per row uses 2 " $\times 10$ " seats and low rise 6 " rise uses 2 " $\times 12$ " seats. Walk boards are 2 " x 10" $6063-\mathrm{T} 6$ extruded mill finish aluminum. End caps (anodized) and hold down clips are also extruded aluminum. Powder coated colors also available. Call for Details. Model numbers with a "Row\#A" row number followed by an ' $A$ ' are aluminum planks. **Backrests available**. Fully enclosed decking also available.


## Call 1-800-553-2476 for a Customized Quote Today!



## Press Box

- Sliding or fixed windows - Tempered
- Air Conditioner / Heat Cut out
- Built-in Shelving
- Wood Stud Walls
- Metal Siding \& Roof
- Locatable, Primed Aluminum Door
- $12^{\prime}$ x $8^{\prime}$ or $18^{\prime} \times 88^{\prime}$ Standard Size
- Over 20 Available Colors


Kay Park's Elevated Bleachers are made to the same high standards and have the same superior features as our non-elevated bleachers. They are backed by our 60 plus years of expertise in building commercial outdoor recreation products. They are safety-equipped with vertical bar guardrails (V4)(patent \#404141) and double width footboards with risers beneath the seats (F4), our elevated bleachers meet the 4 " sphere guideline in recent building codes. Standard sizes are $5,8,10$ and 15 rows and come in many different lengths, and seating capacities. Our bleacher specialist can help you determine placement of entrance stairs, wheelchair ramps, wheelchair spaces and aisles ways to best suit your space, needs and code requirement.

Call 1-800-553-2476 to get your custom quote.


Flexible Placement of:

- Entrance Stairs
- Wheelchair Ramps
- Wheelchair Spaces
- Aisles
- Other Custom Options


## Standard Elevated Sizes:

$5,8,10 \& 15$ Rows
Available in many different lengths, \& seating capacities.

## Call 1-800-553-2476 for a Customized Quote Today!

 ADA Ramps

Add ADA seating to existing
Non-compliant bleachers as
Featured in:
Dec. '14 Athletic Business


## Fully Customizable

## Elevated Bleachers

Standard 5, 8, 10 \& 15 Rows - Many length, seating capacities \& configuration!


Have unique needs? We can work with you!!


Drawings available. Call Us! 1-800-553-2476


10 Row Basics:
Every 10 row includes; Safe Vertical Bar guard Rails, Double Footboards \& Risers that meet the 4" Guidelines.
Local Code May Require:
-Optional ADA Spaces -Optional Aisles

Ask about our Powder Coating Options! Custom color coating any or all bleacher parts.


## 10 Row Standard 8" Rise Bleachers

## Aluminum Frame

| Model | Seat Plank |
| :--- | :--- |
| BLA10A15V4F4 | Aluminum, 2x10 seat plank |
| BLA10A21V4F4 | Aluminum, 2x10 seat plank |
| BLA10A27V4F4 | Aluminum, 2x10 seat plank |
| BLA10VP15V4F4 | Plastisol, 2x10 seat plank |
| BLA1015V4 | Frame only, incl. hardware |

Galvanized Steel Frame
Model
BLG10A15V4F4
BLG10A21V4F4
BLG10A27V4F4
BLG10VP15V4F
BLG1015V4
Seat Plank
Aluminum, $2 \times 10$ seat plank Aluminum, $2 \times 10$ seat plank Aluminum, $2 \times 10$ seat plank Plastisol, 2x10 seat plank Frame only, incl. hardware

Strong 2"x 2 "x 3/16" Angles \& Channels


| Rows | Length | Weight |  | \# Seats |  |  | Price |
| :---: | :---: | :---: | :---: | ---: | :---: | :---: | :---: |
| 10 | 15 |  | 2155 Lbs | 100 |  |  |  | $\mathbf{\$ 7 , 5 2 0 . 0 0}$

$$
13 / 4 " x 13 / 4 " x 2 " x 2 " x 3 / 16 " \text { Angles }
$$

Rows Length Weight \# Seats Price \$ 7,929.00 \$ 10,351.00 \$ 13,177.00 \$ 11,324.00 \$ 4,707.00
\$ 645.00
$\$ 968.00$


## Jiffy Mover For 10 Row

Kay Park's Jiffy Mover "crank-up" unit is fast and easy to use for just one person. Special care has gone into the Jiffy design to reduce tongue weight for easier maneuvering by hand if needed. Primarily designed for transporting 10 row, 15', 21', and 27', long bleachers. Top recommended speed is 5 MPH . Aluminum frame bleachers only.
Complete Systems - (Permanently stays w/ bleacher.)
JIF1015 10 Row, 15 ' long-complete system 10 Row, 21' long-complete system 10 Row, 27' long-complete system

## 8 Row Bleachers



## 8 Row Standard 8" Rise Bleachers

## Aluminum Frame

## Model

Seat Plank
BLA8 21 V 4 F 4
BLA8A27V4F4
BLA8VP15V4F4
BLA815V4

Seat Plank
Aluminum, $2 \times 10$ seat plank Aluminum, $2 \times 10$ seat plank Aluminum, $2 \times 10$ seat plank Plastisol, $2 \times 10$ seat plank Frame only, incl. hardware

Galvanized Steel Frame
Model
BLG8A15V4F4
BLG8A21V4F4
BLG8A27V4F4
BLG8VP15V4F4
BLG815V4

## Seat Plank

BLG8A15V4F4 Aluminum, $2 \times 10$ seat plank LG8A21V4F4 Aluminum, $2 \times 10$ seat plank Aluminum, $2 \times 10$ seat plank BLG815V4 Plastisol, $2 \times 10$ seat plank Frame only, incl. hardware

Strong 2"x 2"x 3/16" Angles \& Channels

| Rows | Length | Weight | \# Seats | Price |
| :---: | :---: | :---: | :---: | :---: |
| 8 | 15 ' | 2036 Lbs | 80 | \$ 6,124.00 |
| 8 | 21' | 2592 Lbs | 112 | \$ 7,804.00 |
| 8 | 27 | 3158 Lbs | 144 | \$ 9,689.00 |
| 8 | 15, | 2325 Lbs | 80 | \$ 8,666.00 |
| 8 | 15 ' | 1317 Lbs | 80 | \$ 3,521.00 |

$$
13 / 4 " x 13 / 4 " x 2 " x 2 " x 3 / 16 " \text { Angles }
$$

| Rows | Length | Weight | \# Seats Price |  |
| :---: | :---: | :---: | :---: | :---: |
| 8 | 15, | 2006 Lbs | 80 | \$ 6,564.00 |
| 8 | 21' | 2640 Lbs | 112 | \$ 8,390.00 |
| 8 | 27 | 3367 Lbs | 144 | \$10,257.00 |
| 8 | 15 | 2601 Lbs | 80 | \$ 9,235.00 |
| 8 | 15 , | 1271 Lbs | 80 | \$ 3,779.00 |
|  |  | 120 Lbs |  | \$ 516.00 |
|  |  | 75 Lbs |  | \$ 774.00 |

75 Lbs
\$ 774.00

$48^{\prime \prime}$ Aisle \& handrail

## Jiffy Mover For 8 Row

Kay Park's Jiffy Mover "crank-up" unit is fast and easy to use for just one person. Special care has gone into the Jiffy design to reduce tongue weight for easier maneuvering by hand if needed. Primarily designed for transporting 8 row, 15', 21', and 27', long bleachers.
Top recommended speed is 5 MPH . Aluminum frame bleachers only.
Complete Systems - (Permanently stays w/ bleacher.)

| JIF815 | 8 Row, 15 ' long-complete system | 525 Lbs $\mathbf{\$ 2 , 7 4 5 . 0 0}$ |
| :--- | :--- | :--- |
| JIF821 | 8 Row, 21' long-complete system | 582 Lbs $\mathbf{\$ 2 , 8 2 7 . 0 0}$ |
| JIF827 | 8 Row, 27' long-complete system | 642 Lbs $\mathbf{\$ 3 , 0 3 5 . 0 0}$ |

When Ordering Bleachers
We advise that you check your local requirements for such things as aisle, guardrails, ADA, or other requirements. Building codes may vary by year written and by group who issues them (IBC, UBC, BOCA, SBC, NFPA, etc.)


## 5 Row Bleachers



5 Row Basics:
5 row includes Safe Vertical Bar guard Rails, Double Footboards \& Risers that meet the 4" Guidelines.
Local Code May Require: -Optional ADA Spaces
-Optional Aisles


5 Row Standard 8" Rise Bleachers

Aluminum Frame

| Model | Seat Plank |
| :--- | :--- |
| BLA5A15V4F4 | Aluminum, 2×10 seat plank |
| BLA5A21V4F4 | Aluminum, 2x10 seat plank |
| BLA5A27V4F4 | Aluminum, 2x10 seat plank |
| BLA5VP15V4F4 | Plastisol, 2x10 seat plakk |
| BLA515V4 | Frame only, incl. hardware |

Galvanized Steel Frame

| Model | Seat Plank |
| :--- | :--- |
| BLG5A15V4F4 | Aluminum, 2x10 seat plank |
| BLG5A2V44F4 | Aluminum, 2x10 seat tlank |
| BLG5A27V4F4 | Aluminum, 2x10 sat plank |
| BLG5VP15V4F4 | Plastisol, 2x10 seat plank |
| BLG5515V4 | Frame only, incl. hardware |
| 48AHR | 48" Aisle \& handrail |
| 36A | 36" Aisle (15' units end only) |

Strong 2"x 2"x 3/16" Angles \& Channels Rows Length Weight \# Seats Price

|  | 15, | Weight |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 5 | 15 , | 1063 Lbs | 50 |  |
| 5 | 21 ' | 1423 Lbs | 70 | \$ 4,252.00 |
| 5 | 27 | 1735 Lbs | 90 | \$ 5,287.00 |
| 5 | 15 | 1255 Lbs | 50 | \$ 4,484.00 |
| 5 | 15 ' | 667 Lbs | 50 | \$ 1,821.00 |

$13 / 4 " x 13 / 4 " x 2 " x 2 " x 3 / 16 "$ Angles
Rows Length Weight \# Seats Price

| Rows | Length | Weight |  | \# Seats |
| :---: | :---: | :---: | :---: | ---: |
| 5 | 15 | Price |  |  |
| 5 | 1124 Lbs | 50 | $\mathbf{\$ 3 , 4 6 6 . 0 0}$ |  |
| 5 | 21 | 1494 Lbs | 70 | $\mathbf{\$ 4 , 5 9 2 . 0 0}$ |
| 5 | 27 | 1863 Lbs | 90 | $\mathbf{\$ 5 , 6 1 8 . 0 0}$ |
| 5 | 15 | 1450 Lbs | 50 | $\mathbf{\$ 4 , 7 0 8 . 0 0}$ |
| 5 | 15 | 718 Lbs | 50 | $\mathbf{\$ 2 , 0 0 5 . 0 0}$ |
|  |  |  |  |  |
|  |  | 120 Lbs |  | $\mathbf{\$ 4 3 3 . 0 0}$ |
|  |  | 75 Lbs | $\mathbf{\$ 6 4 9 . 0 0}$ |  |

## 5 Row 6"Low Rise Bleachers

Aluminum Frame
Model Seat Plank

BLRA5A15V4F4 Aluminum, $2 \times 12$ seat plank BLRA5A21V4F4 Aluminum, $2 \times 12$ seat plank BLRA5A27V4F4 Aluminum, $2 \times 12$ seat plank BLRA515V4 Frame only, incl. hardware

Strong 2"x $2 " x$ 3/16" Angles \& Channels Rows Length Weight \# Seats Price

| Row | 15 |  | 925 Lbs | 50 |
| :---: | :---: | :---: | :---: | :---: |
| 5 | 21 | 1273 Lbs | 70 | $\mathbf{\$ 3 , 0 5 7 . 0 0}$ |
| 5 | 27, | 1419 Lbs | 90 | $\mathbf{\$ 5 , 0 7 6 . 0 0}$ |
| 5 | 15, | 561 Lbs | 50 | $\mathbf{\$ 1 , 5 9 4 . 0 0}$ |
| 5 | 15 |  |  |  |

$13 / 4 " x 13 / 4 " x 2 " x 2 " x$ 3/16" Angles

| Rows | Length | Weight |  | \# Seats |
| :---: | :---: | :---: | :---: | :---: |
| Price |  |  |  |  |
| 5 | $15 '$ | 1063 Lbs | 50 | $\mathbf{\$ 3 , 0 9 9 . 0 0}$ |
| 5 | 21 | 1456 Lbs | 70 | $\mathbf{\$ 4 , 1 6 3 . 0 0}$ |
| 5 | 27 | 1820 Lbs | 90 | $\mathbf{\$ 5 , 2 8 7 . 0 0}$ |
| 5 | 15 | 668 Lbs | 50 | $\mathbf{\$ 1 , 7 7 8 . 0 0}$ |
| * |  |  |  |  |
| First row seat is | $12 "$ high |  |  |  |

* First row seat is 12 " high

6" Low Rise Bleachers ("LR")
Aisle and handrails NOT required by many codes when $\cdot * 111 / 2$ Wide seat planks

Galvanized Steel Frame

## Model

BLRG5A15V4F4
BLRG5A21V4F4
BLRG5A27V4F4 BLRG515V4

Seat Plank
Aluminum, $2 \times 12$ seat plank Aluminum, $2 \times 12$ seat plank Aluminum, $2 \times 12$ seat plank Frame only, incl. hardware

* Rise to 6" per row



## Jiffy Mover For 5 Row

Kay Park's Jiffy Mover "crank-up" unit is fast and easy to use for just one person. Special care has gone into the Jiffy design to reduce tongue weight for easier maneuvering by hand if needed. Primarily designed for transporting 5 row $15^{\prime}, 21^{\prime}$, and $27^{\prime}$, long bleachers.
Top recommended speed is 5 MPH . Aluminum frame bleachers only.
Complete Systems - (Permanently stays w/ bleacher.)

| JIF51521 | 5 Row, 15 ' \& 21' long-complete system | 291 Lbs $\mathbf{\$ 1 , 2 9 0 . 0 0}$ |
| :--- | :--- | :--- |
| JIF527 | 5 Row, 27' long-complete system | 395 Lbs $\mathbf{\$ 1 , 6 9 7 . 0 0}$ |

Component Models - 5 row model only- (Transferable Parts)
JIF5JACK
JIF5WT1521
5 Row, jack only (1 total)
JIF5WT27
JIF5FRM1521
JIF5FRM27

5 Row, wheel and tongue ( 1 total) $15^{\prime}, 21^{\prime}$
5 Row, wheel and tongue ( 1 total) 27 ,
5 Row, frame parts (1 per bleacher) 15 ', 21 ,
5 Row, frame parts (1 per bleacher) 27 ,

291 Lbs \$ 1,290.00
395 Lbs \$ 1,697.00

## 40 Lbs $\quad \$ 191.00$

175 Lbs \$ 475.00
205 Lbs $\$ \mathbf{5 4 5 . 0 0}$
70 Lbs $\quad \$ 748.00$
95 Lbs $\quad \$ 810.00$

## 5 Row Basic Model



5 Row Basics:
-This page has NO Guardrails
-This page has No Double Footboard \& Risers
Local Code May Require:
-Optional ADA Spaces
-Optional Aisles

## 5 Row 8" Rise Bleachers- No Rails \& 1 Footboard

## Aluminum Frame

| Model | Seat Plank |
| :---: | :---: |
| BLA5A15 | Aluminum, $2 \times 10$ seat plank |
| BLA5A21 | Aluminum, $2 \times 10$ seat plank |
| BLA5A27 | Aluminum, 2x10 seat plank |
| BLA5VP15 | Plastisol, $2 \times 10$ seat plank |
| BLA515 | Frame only, incl. hardu |

Galvanized Steel Frame
Model
Seat Plank
BLG5A15
BLG5A21
BLG5A27
BLG5VP15
BLG515

Strong 2"x 2 " $x$ 3/16" Angles \& Channels

## $13 / 4 " x 13 / 4 " x 2 " x 2 " x 3 / 16 "$ Angles

Rows Length Weight \# Seats Price

| $\mathbf{R o w s}$ | 15 |  | 523 Lbs | 50 |
| :---: | :---: | :---: | :---: | ---: |
| 5 | $11^{\prime}$ | $\mathbf{7 5 1 , 6 0 6 . 0 0}$ |  |  |
| 5 | 256 Lbs | 70 | $\mathbf{\$ 2 , 1 9 7 . 0 0}$ |  |
| 5 | 27 | 947 Lbs | 90 | $\mathbf{\$ 2 , 7 8 0 . 0 0}$ |
| 5 | 15 | 704 Lbs | 50 | $\mathbf{\$ 2 , 8 9 9 . 0 0}$ |
| 5 | 15 | 293 Lbs | 50 | $\mathbf{\$ 7 4 5 . 0 0}$ |

## 5 Row 6"Low Rise Bleachers- No Rails \& 1 Footboard

# Aluminum Frame <br> Strong 2" $x$ 2" $x$ 3/16" Angles \& Channels 

## Model

BLRA5A15
BLRA5A21
BLRA5A27
BLRA515

Rows Length Weight \# Seats Price

| Rows | Length | Weight |  | \# Seats |  | Price |
| :---: | :---: | :---: | :---: | ---: | :---: | :---: |
| 5 | $15 '$ | 395 Lbs | 50 | $\mathbf{\$ 1 , 5 6 9 . 0 0}$ |  |  |
| 5 | 21 | 573 Lbs | 70 | $\mathbf{\$ 2 , 1 7 2 . 0 0}$ |  |  |
| 5 | 27 | 708 Lbs | 90 | $\mathbf{\$ 2 , 7 1 7 . 0 0}$ |  |  |
| 5 | 15 | 166 Lbs | 50 | $\mathbf{\$ 5 3 7 . 0 0}$ |  |  |

Galvanized Steel Frame Model
BLRG5A15
BLRG5A21
BLRG5A27
BLRG515

## Seat Plank

Aluminum, $2 \times 12$ seat plank Aluminum, $2 \times 12$ seat plank Aluminum, $2 \times 12$ seat plank Frame only, incl. hardware
$13 / 4 " x 13 / 4 " x 2 " x 2 " x 3 / 16 "$ Angles Rows Length Weight \# Seats Price



## Jiffiv Mover For 5 Row

Kay Park's Jiffy Mover "crank-up" unit is fast and easy to use for just one person. Special care has gone into the Jiffy design to reduce tongue weight for easier maneuvering by hand if needed. Primarily designed for transporting 5 row, $15^{\prime}, 21^{\prime}$, and $27^{\prime}$, long bleachers.
Top recommended speed is 5 MPH . Aluminum frame bleachers only.

| Complete Systems | - (Permanently stays w/ bleacher.) |
| :--- | :--- |
| JIF51521 | R Row, 15' \& 21' long-complete system |
| JIF527 | 5 Row, 27' long-complete system |
|  |  |
| Component Models | -5 row model only- (Transferable Parts) |
| JIF5JACK | 5 Row, jack only (1 total) |
| JIF5WT1521 | 5 Row, wheel and tongue (1 total) 15', 21' |
| JIF5WT27 | 5 Row, wheel and tongue (1 total) 27, |
| JIF5FRM1521 | 5 Row, frame parts (1 per bleacher) 15', 21' |
| JIF5FRM27 | 5 Row, frame parts (1 per bleacher) 27' |

291 Lbs \$ 1,290.00
395 Lbs $\mathbf{\$ 1 , 6 9 7 . 0 0}$

| 40 Lbs | $\$ \mathbf{1 9 1 . 0 0}$ |
| ---: | ---: |
| 175 Lbs | $\mathbf{\$ 4 7 5 . 0 0}$ |
| 205 Lbs | $\mathbf{\$ 5 4 5 . 0 0}$ |
| 70 Lbs | $\mathbf{\$ 7 4 8 . 0 0}$ |



Jiffy Mover:
Heavy Duty Jiffy Movers can transport an entire 5 to 10 row unit without disassembly. Manual crank single jack raising and lowering. Economical and very useful! Call for more details.


## 4 Row Standard 8" Rise

## Aluminum Frame

| Model | Seat Plank |
| :--- | :--- |
| BLA4A15V4F4 | Aluminum, 2x10 seat plank |
| BLA4A21V4F4 | Aluminum, 2x10 seat plank |
| BLA4A27V4F4 | Aluminum, 2x10 seat plank |
| BLA4VP15V4F4 | Plastisol, 2x10 seat plank |
| BLA415V4 | Frame only, incl. hardware |

Galvanized Steel Frame

| Model | Seat Plank |
| :--- | :--- |
| BLG4A15V4F4 | Aluminum, 2x10 seat plank |
| BLG4A21V4F4 | Aluminum, 2x10 seat plank |
| BLG4A27V4F4 | Aluminum, 2x10 seat plank |
| BLG4VP15V4F4 | Plastisol, 2x10 seat plank |
| BLG415V4 | Frame only, incl. .hardware |
| 48AHR | 48" Aisle \& handrail |
| 36A | 36" Aisle (15' units end only) |


| Strong 2"x 2 " $x$ 3/16" Angles \& Channels |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Rows | Length | Weight | Seats | Pr |
| 4 | 15 ' | 850 Lbs | 40 | \$ 2,815.00 |
| 4 | 21, | 1138 Lbs | 56 | \$ 3,703.00 |
| 4 | 27 | 1388 Lbs | 72 | \$ 4,610.00 |
| 4 | 15 | 1004 Lbs | 40 | \$ 4,315.00 |
|  | 15 ' | 553 Lbs | 40 | \$ 1,633.0 |

$$
13 / 4 " x 13 / 4 " x 2 " x 2 " x 3 / 16 " \text { Angles }
$$

## Rows Length Weight \# Seats Price



## 4 Row Standard 8" Rise - No Rails \& 1 Footboard

| Aluminum | Frame |
| :--- | :--- |
| Model | Seat Plank |
| BLA4A7.5 | Aluminum, $2 \times 10$ seat plank |
| BLA4A15 | Aluminum, $2 \times 10$ seat plank |
| BLA4A21 | Aluminum, $2 \times 10$ seat plank |
| BLA4A27 | Aluminum, 2x10 seat plank |
| BLA4VP15 | Plastisol, 2x10 seat plank |
| BLA415 | Frame only, incl. hardware |
|  |  |
| Galvanized | Steel Frame |
| Model | Seat Plank |
| BLG4A7.5 | Aluminum, $2 \times 10$ seat plank |
| BLG4A15 | Aluminum, $2 \times 10$ seat plank |
| BLG4A21 | Aluminum, $2 \times 10$ seat plank |
| BLG4A27 | Aluminum, $2 \times 10$ seat plank |
| BLG4VP15 | Plastisol, 2x10 seat plank |
| BLG415 | Frame only, incl. hardware |

Strong 2"x 2"x 3/16" Angles \& Channels

## Rows Length Weight \# Seats Price

| 4 | 7.5, | 189 Lbs | 20 | $\mathbf{\$ 7 2 0 . 0 0}$ |
| :---: | :---: | :---: | :---: | ---: |
| 4 | 15 | 322 Lbs | 40 | $\mathbf{\$ 1 , 1 5 9 . 0 0}$ |
| 4 | 21, | 458 Lbs | 56 | $\mathbf{\$ 1 , 5 7 9 . 0 0}$ |
| 4 | 27, | 571 Lbs | 72 | $\mathbf{\$ 2 , 0 3 2 . 0 0}$ |
| 4 | 15 | 598 Lbs | 40 | $\mathbf{\$ 2 , 2 4 8 . 0 0}$ |
| 4 | 15 | 139 Lbs | 40 | $\mathbf{\$ 4 8 6 . 0 0}$ |

$13 / 4 " \times 13 / 4 " x 2 " x 2 " \times 3 / 16 "$ Angles
Rows Length Weight \# Seats Price

|  | 75, | Neight |  |  |
| :---: | :---: | :---: | :---: | :---: |
| 4 | 7.5 ', | 240 Lbs | 20 | \$ 760.00 |
| 4 | 15, | 418 Lbs | 40 | \$ 1,239.00 |
| 4 | 21 ' | 605 Lbs | 56 | \$ 1,726.00 |
| 4 | 27' | 758 Lbs | 72 | \$ 2,154.00 |
| 4 | 15, | 563 Lbs | 40 | \$ 2,267.00 |
| 4 | 15' | 234 Lbs | 40 | \$ 571.00 |

4 Row 6" Rise - No Rails \& 1 Footboard

Aluminum
$\begin{array}{ll}\text { Model } \\ \text { BLRA4A7.5 } \\ \text { Brame } \\ \text { Seat Plank } \\ \text { Aluminum,2 2 } 12 \text { seat plank }\end{array}$ $\begin{array}{ll}\text { BLRA4A7.5 } & \text { Aluminum, } 2 \times 12 \text { seat plank } \\ \text { BLRA4A15 } & \text { Aluminum, } 2 \times 12 \text { seat plank }\end{array}$ BLRA4A21 Aluminum, $2 \times 12$ seat plank BLRA4A27 Aluminum, $2 \times 12$ seat plank BLRA415

Strong 2"x 2"x 3/16" Angles \& Channels

## Rows Length Weight \# Seats Price

| 4 | 7.5 |  | 198 Lbs | 20 |
| :--- | :--- | :--- | :--- | ---: |
| 4 | 15 | $\mathbf{3 1 6} \mathrm{Lbs}$ | 40 | $\mathbf{\$ 1 , 2 4 9 . 0 0}$ |
| 4 | 21, | 447 Lbs | 56 | $\mathbf{\$ 1 , 7 1 8 . 0 0}$ |
| 4 | 27 | 563 Lbs | 72 | $\mathbf{\$ 2 , 1 6 2 . 0 0}$ |
| 4 | 15 | 130 Lbs | 40 | $\mathbf{\$ 4 2 0 . 0 0}$ |

Galvanized Steel Frame

## Model Seat Plank

BLRG4A7.5
BLRG4A15
BLRG4A21
BLRG4A27
BLRG415

Aluminum, $2 \times 12$ seat plank Aluminum, $2 \times 12$ seat plank Aluminum, $2 \times 12$ seat plank Aluminum, $2 \times 12$ seat plank Frame only, incl. hardware
$13 / 4 " x 13 / 4 " \times 2 " x 2 " x 3 / 16 "$ Angles
Rows Length Weight \# Seats Price

|  | ength | Neight | ea | Pre |
| :---: | :---: | :---: | :---: | :---: |
| 4 | 7.5 ' | 240 Lbs | 20 | \$ 796.00 |
| 4 | 15, | 418 Lbs | 40 | \$1,326.00 |
| 4 | 21' | 605 Lbs | 56 | \$ 1,825.00 |
| 4 | 27 | 758 Lbs | 72 | \$ 2,299.00 |
| 4 | 15 , | 234 Lbs | 40 | \$ 497.00 |

6" Low Rise Bleachers ("LR")
Aisle and handrails NOT required by many codes when:

* 11 1/2 Wide seat planks
* Rise to 6 " per row
* First row seat is 12 " high


## 3 Row Bleachers




Strong 2" $x$ 2" $x$ 3/16" Angles \& Channels
Rows Length Weight \# Seats Price

| 3 | 7.5 |  | 136 Lbs | 15 |
| :---: | :---: | :---: | :---: | ---: |
| 3 | 15 | 223 Lbs | 30 | $\mathbf{\$ 4 7 5 . 0 0}$ |
| 3 | 21, | 326 Lbs | 42 | $\mathbf{\$ 1 , 1 3 4 . 0 0}$ |
| 3 | 27 | 420 Lbs | 54 | $\mathbf{\$ 1 , 4 4 1 . 0 0}$ |
| 3 | 15 | 342 Lbs | 30 | $\mathbf{\$ 1 , 6 2 7 . 0 0}$ |
| 3 | 15 | 95 Lbs | 30 | $\mathbf{\$ 3 3 6 . 0 0}$ |

$13 / 4 " x 13 / 4 " x 2 " x 2 " x 3 / 16 "$ Angles

| Rows | Length | Weight |  | \# Seats |
| :---: | :---: | :---: | :---: | :---: |
| Price |  |  |  |  |
| 3 | 7.5 | 160 Lbs | 15 | $\mathbf{\$ 5 0 9 . 0 0}$ |
| 3 | 15 | 277 Lbs | 30 | $\mathbf{\$ 8 4 6 . 0 0}$ |
| 3 | 21 | 395 Lbs | 42 | $\mathbf{\$ 1 , 1 7 8 . 0 0}$ |
| 3 | 27 | 510 Lbs | 54 | $\mathbf{\$ 1 , 5 5 2 . 0 0}$ |
| 3 | 15 | 385 Lbs | 30 | $\mathbf{\$ 1 , 6 4 6 . 0 0}$ |
| 3 | 15 | 151 Lbs | 30 | $\mathbf{\$ 3 5 9 . 0 0}$ |



6" Low Rise Bleachers ("LR")
Aisle and handrails NOT required by many codes when:

* 11 1/2 Wide seat planks
* Rise to 6 " per row
* First row seat is 12 " high

Strong 2" 2 2" $x$ 3/16" Angles \& Channels Rows Length Weight \# Seats Price

| 3 | 7.5, | 136 Lbs | 15 | $\mathbf{\$ 5 5 5 . 0 0}$ |
| :---: | :---: | :---: | :---: | ---: |
| 3 | 15, | 223 Lbs | 30 | $\mathbf{\$ 9 3 8 . 0 0}$ |
| 3 | 21, | 326 Lbs | 42 | $\mathbf{\$ 1 , 2 9 6 . 0 0}$ |
| 3 | 27, | 420 Lbs | 54 | $\mathbf{\$ 1 , 6 3 7 . 0 0}$ |
| 3 | 15 | 95 Lbs | 30 | $\mathbf{\$ 4 0 3 . 0 0}$ |

$13 / 4 " x 13 / 4 " x 2 " x 2 " x 3 / 16 "$ Angles
Rows Length Weight \# Seats Price

| Rows | Length | Neight |  | \# Seats |  | Price |
| :---: | :---: | :---: | :---: | ---: | :---: | :---: |
| 3 | 7.5 | 160 Lbs | 15 | $\mathbf{\$ 6 0 2 . 0 0}$ |  |  |
| 3 | 15 | 277 Lbs | 30 | $\mathbf{\$ 9 7 0 . 0 0}$ |  |  |
| 3 | 21 | 395 Lbs | 42 | $\mathbf{\$ 1 , 3 4 2 . 0 0}$ |  |  |
| 3 | 27 | 510 Lbs | 54 | $\mathbf{\$ 1 , 7 0 3 . 0 0}$ |  |  |
| 3 | 15 | 151 Lbs | 30 | $\mathbf{\$ 3 5 7 . 0 0}$ |  |  |

When Ordering Bleachers
We advise that you check your local requirements for such things as aisle, guardrails, ADA, or other requirements. Building codes may vary by year written and by group who issues them (IBC, UBC, BOCA, SBC, NFPA, etc.)

## 2 Row, Back 2 Back \& Bleacher Renovation

## 2 Row 8" Rise Bleachers

Aluminum Frame

| Model | Seat Plank |
| :--- | :--- |
| BLA2A7.5 | Aluminum, 2×10 seat plank |
| BLA2A15 | Aluminum, 2×10 seat plank |
| BLA2A21 | Aluminum, 2×10 seat plank |
| BLA2A27 | Aluminum, 2×10 seat plank |
| BLA215 | Frame only, incl. hardware |

Strong 2"x 2"x 3/16" Angles \& Channels

| Rows | Length | Weight | \# Seats | Price |
| :---: | :---: | :---: | :---: | :---: |
| 2 | 7.5 , | 83 Lbs | 10 | \$ 359.00 |
| 2 | 15, | 145 Lbs | 20 | \$ 612.00 |
| 2 | 21, | 225 Lbs | 28 | \$ 839.00 |
| 2 | 27 | 260 Lbs | 36 | \$ 1,079.00 |
| 2 | 15 ' | 77 Lbs | 20 | \$ 277.00 |




3 Row 7" Rise Back 2 Back Bleachers

## Aluminum Frame

BLDA3A7.5
BLDA3A15
BLDA3A21
BLDA3A27
BLDA315

Seat Plank
Aluminum, $2 \times 10$ seat plank Aluminum, $2 \times 10$ seat plank Aluminum, $2 \times 10$ seat plank Aluminum, $2 \times 10$ seat plank Frame only, incl. hardware

Strong 2"x $2 " x$ 3/16" Angles \& Channels Rows Length Weight \# Seats Price

| 3 | 7.5 |  |  |  |
| :--- | :--- | :--- | :--- | :--- |
| 3 | 15 |  | 240 Lbs | 25 |
| 399 Lbs | 50 | $\mathbf{\$ 1 , 0 4 5 . 0 0}$ |  |  |
| 3 | 21, | 561 Lbs | 70 | $\mathbf{\$ 1 , 9 7 7 . 0 0}$ |
| 3 | 27, | 690 Lbs | 90 | $\mathbf{\$ 2 , 5 6 6 . 0 0}$ |
| 3 | 15 | 164 Lbs | 50 | $\mathbf{\$ 6 1 6 . 0 0}$ |

## Tired of replacing wood planks?

 Switch to Aluminum!


## Great For Rentals!

## Minimal Storage Space

One Person can Easily Transport and Set Up

## Just 4 Easy Steps:

## 1.) Set up Frame

## 60 Lbs


2.) Quick Latch Plank



## 15-20 Minute

 SET UP
## "Ouick Seat"

## Bleachers - (Patent Pending)

"Quick Seat" is easy and economical way to provide temporary seating with a good visibility for everyone.

Can be set up as one long continuous bleacher by attaching end-to-end eliminating guard rails between each section.

Quick seats can be sized to accommodate just a few or large crowds (100s of people) all with minimal effort

Standard 5 row unit includes guardrail double footboards and risers. Also available in 2 and 3 row. (Guardrails NOT required) BLQA5A15V4F4 5 Row 15' Long Complete 990 Lbs $\mathbf{\$ 5 , 7 9 9 . 0 0}$

- Sports Events - Entertainment Shows
- School Activities • Speakers
- Multi Purpose Room • Demonstrations
- Training
3.) Pin Railing Uprights

- Concerts


## 4.) Pin on Railings



# Highway Towable Elevated Folding Stage 

## All-weather construction of Galvanized Steel and Aluminum



Standard Features:

- 12 Volt Hydraulic Operating System
- Push Button Folding
- Adustable Stabilizing Jacks
- Telescopic Tonge
- LED Lights
- Electric Brakes
- Stairs
- Stationary Safety Rails
- Aluminum Deck
- Outlets
- Tandem Axel
- Optional Spare Tire
- Laminated Plywood Deck


Folded
$\begin{array}{ll}\text { SPSTG27 } & 27 \text { 'L x } 8.5^{\prime} \mathrm{W} \times 8.6^{\prime} \mathrm{H} \\ \text { SPSTG3020 } & 30^{\prime} \mathrm{L} \text { x } 8.5^{\prime} \mathrm{W} \times 11.6^{\prime} \mathrm{H}\end{array}$

Unfolded
27'L x $16^{\prime} \mathrm{W}$ x $40^{\prime \prime} \mathrm{H}$
$30^{\prime} \mathrm{L}$ x $20^{\prime} \mathrm{W}$ x $48^{\prime \prime} \mathrm{H}$

Tow
$30^{\prime} \mathrm{Lx} 8.5^{\prime} \mathrm{W}$ x $8.6^{\prime} \mathrm{H}$
$34^{\prime} \mathrm{L} \times 8.5^{\prime} \mathrm{W}$ x $11.6^{\prime} \mathrm{H}$


Weight
4,850 Lbs 8,950 Lbs

# Call for Price Quote Today! 1-800-553-2476 

## Speedy Bleacher - Highway Towable Bleacher

## 1. Park It!



Standard Features:

- Vertical baluster bar guard rails
(deters climbing) Pat. 404-141
- Hot-dip galvanized guard rail
- Heavy I-Beam main frame
- Aluminum seats \& walk boards
- Stop, turn \& clearance lights
- Electric brakes all four wheels
- 12-Volt hydraulic folding mechanism
(self-contained battery \& charger)
- Full 24 " row spacing for today's taller people
- Telescoping tongue is removable
(EZ slide tongue roller system)
- Semi-trailer type stabilizing jacks


## 2. Unfold It!

(high sway-load capacity 35,000 Lbs static load each)


Optional Features:

- Full width footboards $\&$ risers
- 48" Aisle (reduces capacity by 27 seats)
- Sturdy aisle handrail
- Push button operated hydraulic jacks
- Goose-neck towing hitch (folds flat)
- Storage Basket


Seating for 300 People In less than 10 Minutes!

## Call for Price Quotes Today! 1-800-553-2476

Call for Price Quotes Today!


Create A Stadium Anywhere You Need The Seating!


## Seating,

Where YOU need it, When YOU need it, FAST!

Great for all of the following:

- Parades
- Baseball/Softball
- Football/Rugby
- Concerts
- Track/Cross Country
- Assemblies
- Graduation
- Tennis
- Soccer


## - Tournaments

- Fairs/ Festivals
- Celebrations
- Speakers
- Training
- Arenas
- Golf
- Bands or on the sidelines.




## Invest Thoughtfully

| 7 Row SPBL2707 | Seating Capacity 108 | $\begin{gathered} \text { Row } \\ \text { Length } \\ 27^{\prime} \end{gathered}$ | Static Jack Load Cap. 30,000\# | Width $13 ' 6 \prime \prime$ | Length 29'3' | Tow Width 102" | Tow Length 32'11" | Tow Height 8'11" | Total Weight 4,100 Lbs | Tongue Weight Approx. 550Lbs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 8 Row | Seating Capacity | Row Length | Static Jack Load Cap. | Width | Length | Tow Width | Tow Length | Tow Height | Total Weight | Tongue Weight |
| SPBL2708 | 123 | 27' | 30,000\# | 15'6"' | 29'3'' | 102" | 32'11" | 8'11" | 5154 Lbs | Approx. 700Lbs |

## Speedy Bleachers can be Parked, Set Up \& Ready to use In just 10 Minutes

| 9 Row SPBL3009 | Seating Capacity 180 |  | Static Jack <br> Load Cap. <br> 140,000\# | Width $17{ }^{\prime} 4^{\prime \prime}$ | Length $31 ' 6 \prime \prime$ | Tow Width 102" |  | Tow Height 10'9" | Total Weight 8,830-9,480 Lbs | Tongue Weight Approx. 1,270 Lbs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| SPBL4009 | 234 | $39^{\prime}$ | 210,000\# | 17'4" | 41'6" | 102" | 45'1" | 10'9" | 9,400-11,400 Lbs | Approx 1,600 Lbs |
| SPBL4509 | 270 | 45, | 210,000\# | 17'4" | 46'6' | 102" | 50'1" | 10'9" | 11,690-12,270 Lbs | Approx. 1,750 Lbs |
| 10 Row | Seating Capacity | Row Length | Static Jack <br> Load Cap. | Width | Length | Tow Width | Tow Length | Tow Height | Total Weight | Tongue Weight |
| SPBL3010 | 200 | 30 ' | 140,000\# | 19'4" | 31'6" | 102" | 35'1" | 12'6" | 8,730-9,470 Lbs | Approx. 1,175 Lbs |
| SPBL4010 | 260 | $39^{\prime}$ | 210,000\# | 19'4" | 41'6" | 102" | 45'1" | 12'6" | 9,400-11,900 Lbs | Approx 1,550 Lbs |
| SPBL4510 | 300 | 45' | 210,000\# | 19'4" | 46'6" | 102" | 50'1" | 12'6" | 12,020-13,170 Lbs | Approx. 1,730 Lbs |

## Options to fit your needs! CALL TODAY! 1-800-553-2476



Semi-Trailer type stabilizing jacks, 35,000 Lbs each. 4 jacks on 30 ' Speedy and 6 jacks on $40^{\prime}$ \& 45 ' Speedy. Operate from a standing position. Pat. No. 6,499,258


All Jacks are operated from the back side of the SPEEDY BLEACHER while you are in a full-upright standing position. (No stooping or squatting to operate numerous small jacks.) On 9 and 10 row units.


A Central Aisle \& Sturdy Hand Rail are Good Safety Options. Come standard on 7 and 8 row units.

ADA wheelchair spaces! Includes required companion seats.

