	PART NUMBER SQ-SA2	DESCRIPTION SQ SPIDER SUB ASSY SQ. TOP	QTY.												
2	SQ-66	ATTACHMENT ANGLE	4				4	1)							
3	SQV-8	36" EXPANDED METAL VINYL COATED SEAT	4		F										
4	RTR-SA1	RTR LEG	8	3											
5	OVP-9	4' OCTAGON TOP SUB ASSY NO COL	1												
6	HBOLT 0.3750- 16x1.5x1-N	HEX HEAD 3/8"- 16x 1 1/2"	16			\									\int
7	HEX-3/8X212	HEX BOLT 3/8" x 2 1/2"	12			(ABOHD)						H))
8	Preferred Wide FW 0.375	3/8" FLAT WASHER	32					<u></u>	(5)						
9	LOCKW-3/8	LOCK WASHER 3/8"	32				THE PROPERTY OF THE PARTY OF TH				5/				
0	HNUT 0.3750-16-D-N	3/8"-16 NUT	4						Lay down a turn table to the table is	isqu ac	ide down	ace, sucl on it. All	h as the box it was deli I connections are finge	ivered in, an er tight only,	nd until
11	Hex Bolt_AI	HEX HEAD BOLT 3/8"-16x 3" UNC	4							•		at a time 2 3/4" he	e, to the sides of the su x bolt with a flat washe	pport angle	es in
	NULT O /O	NULT 2 /0"	32						and a lock	washe	er and nut	. Use Le	a Attachment Angle to	secure (4)	of
12	NUT-3/8	NUT 3/8"	32						the Legs to the suppor Secure the	t bars c	as you go	e. Be sure around	g Attachment Angle to e that each leg is on th the table. Use 3/8"x 3"	e same side Hex Bolts to	of
2		NUI 3/8	32						Secure the	t bars o se ang	as you go les.	arouna	e that each leg is on the the table. Use 3/8"x 3" (Item 1) to one of the olts, Washer on both sid	Hex Boits to	
2	8 8	NOT 3/8	32			12		6	Attach the Use the 3/8 and nut.	se ang square 3"-16x 2	as you go les. e spider a 1/2" Hex	arouna ssembly Head Bo	the table. Use 3/8'x 3"	Hex Bolts to legs as show les. Lock wa	wn. isher
(NOT 3/8				12		4.	Attach the Use the 3/8 and nut. Now bring Spider Assebolt with a	square square "-16x 2 the resembly c flat wo	as you go les. e spider a 1/2" Hex t of the le and to the asher on e	ssembly Head Bo egs up, o e Table si each side es of the	(Item 1) to one of the olts, Washer on both sid	legs as show les. Lock wa ch to the Squ 8" x 23/4" he	wn. asher uare ex
12		NOT 3/8					9 8 3	6 4. 5.	Attach the Use the 3/8 and nut. Now bring Spider Asse bolt with a Attach the two 1 1/2" h nut per leg	square square square square the res embly c flat wo seats t hex bo . (Four the bol	to the side lts with fla bolts per	ssembly Head Bo gs up, o e Table si each side each side es of the it washe seat)	(Item 1) to one of the olts, Washer on both sid ne at a time and attacupport angles using 3/8 and locknut.	legs as show less. Lock wa ch to the Squ 8" x 2 3/4" he on the legs on	wn. usher uare ex with nd
2	8	NOT 3/8		8		2 ERAL NOTES:	9 8 3	6 4. 5. 8	Attach the Use the 3/8 and nut. Now bring Spider Asse bolt with a Attach the two 1 1/2" In nut per leg Tighten all the needed for	se ang square square "-16x 2 the res embly c flat wo seats t hex bo . (Four the bol	to the side lts with fla bolts per	ssembly Head Bo egs up, o e Table s each side es of the it washe seat) e entire	(Item 1) to one of the olts, Washer on both siden at a time and attact upport angles using 3/8 and locknut. seat mounting angles rs on each side and locknut and locknut.	legs as show less. Lock wa ch to the Squ 8" x 2 3/4" he on the legs ck washer ar (2 people a	wn. usher uare ex with nd
2		NOT 3/8		8		12 2 ERAL NOTES:	9 8 3	4. 5. 8 6. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES:	Attach the Use the 3/8 and nut. Now bring Spider Asse bolt with a Attach the two 1 1/2" h nut per leg Tighten all the needed for	square square square square the res embly c flat wo seats t nex bo . (Four the bol r this).	as you go les. e spider a 1/2" Hex t of the le and to the asher on e to the side lts with fla bolts per	ssembly Head Bo gs up, o e Table si each side each side es of the it washe seat)	(Item 1) to one of the olts, Washer on both sid ne at a time and attacupport angles using 3/8 and locknut. seat mounting angles rs on each side and locknut.	legs as show less. Lock wa ch to the Squ 8" x 2 3/4" he on the legs ck washer ar (2 people a	wn. usher uare ex with nd
(8	NOT 3/8		8		2 ERAL NOTES:		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± 1/32 BEND ± 1/2° THREE PLACE DECIMAL ± .005	Attach the Use the 3/8 and nut. Now bring Spider Asse bolt with a Attach the two 1 1/2" hut per leg Tighten all the needed for the two 1 Transport of the two 1	square sq	t of the leand to the side lts with fla bolts. Turn th	ssembly Head Bo egs up, o e Table s each side es of the at washe seat) e entire	(Item 1) to one of the olts, Washer on both sid ne at a time and attacupport angles using 3/8 and locknut. seat mounting angles rs on each side and locknut. K Industries TABLE COATED FRAME	legs as show des. Lock wa ch to the Squ 8" x 2 3/4" he on the legs y ck washer an (2 people a	wn. usher uare ex with are
(8	NOT 3/8		8		12 2 ERAL NOTES:	9 8 3	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± 1/32 BEND ± 1/2°	The support Secure the: Attach the Use the 3/8 and nut. Now bring Spider Assebolt with a Attach the two 1 1/2" In nut per leg Tighten all the needed for the two 1 1/2" In needed for the t	square sq	as you go les. e spider a 1/2" Hex t of the leand to the asher on e to the side lts with fla bolts per lts. Turn th	ssembly Head Bo egs up, o e Table si each side es of the the washe seat) e entire DESC.	(Item 1) to one of the olts, Washer on both siden ne at a time and attack upport angles using 3/8 and locknut. seat mounting angles rs on each side and lock assembly right side up	legs as show less. Lock wa ch to the Squ 8" x 2 3/4" he on the legs ck washer ar (2 people a (2 people a	wn. usher uare ex with are
Con	8	Formation		8		2 ERAL NOTES:		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL± 1/32 BEND ± 1/2° THREE PLACE DECIMAL ± .005 Do Not Scale Drawing	The support Secure the Secure the Attach the Use the 3/8 and nut. Now bring Spider Assebolt with a Attach the two 1 1/2" In nut per leg Tighten all the needed for the Secure t	square sq	as you go les. e spider a 1/2" Hex t of the leand to the asher on e to the side lts with flat bolts per lts. Turn th DATE 8/28/2014	ssembly Head Bo egs up, o eg Table si each side es of the the washe seat) e entire DESC.	(Item 1) to one of the olts, Washer on both sidene at a time and attactupport angles using 3/8 and locknut. seat mounting angles rs on each side and locknut. K Industries TABLE COATED FRAME TOP EXPANDED METAL	legs as show less. Lock wa ch to the Squ 8" x 2 3/4" he on the legs ck washer ar (2 people a (2 people a	wn. usher uare ex with and