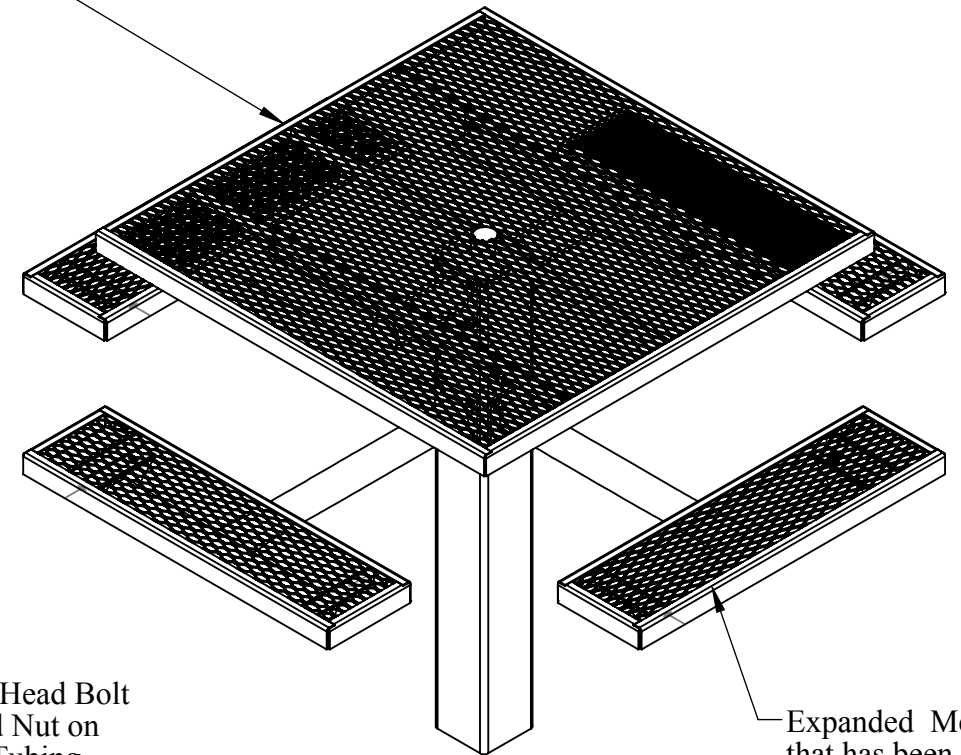


Expanded Metal Top that has been Vinyl Coated



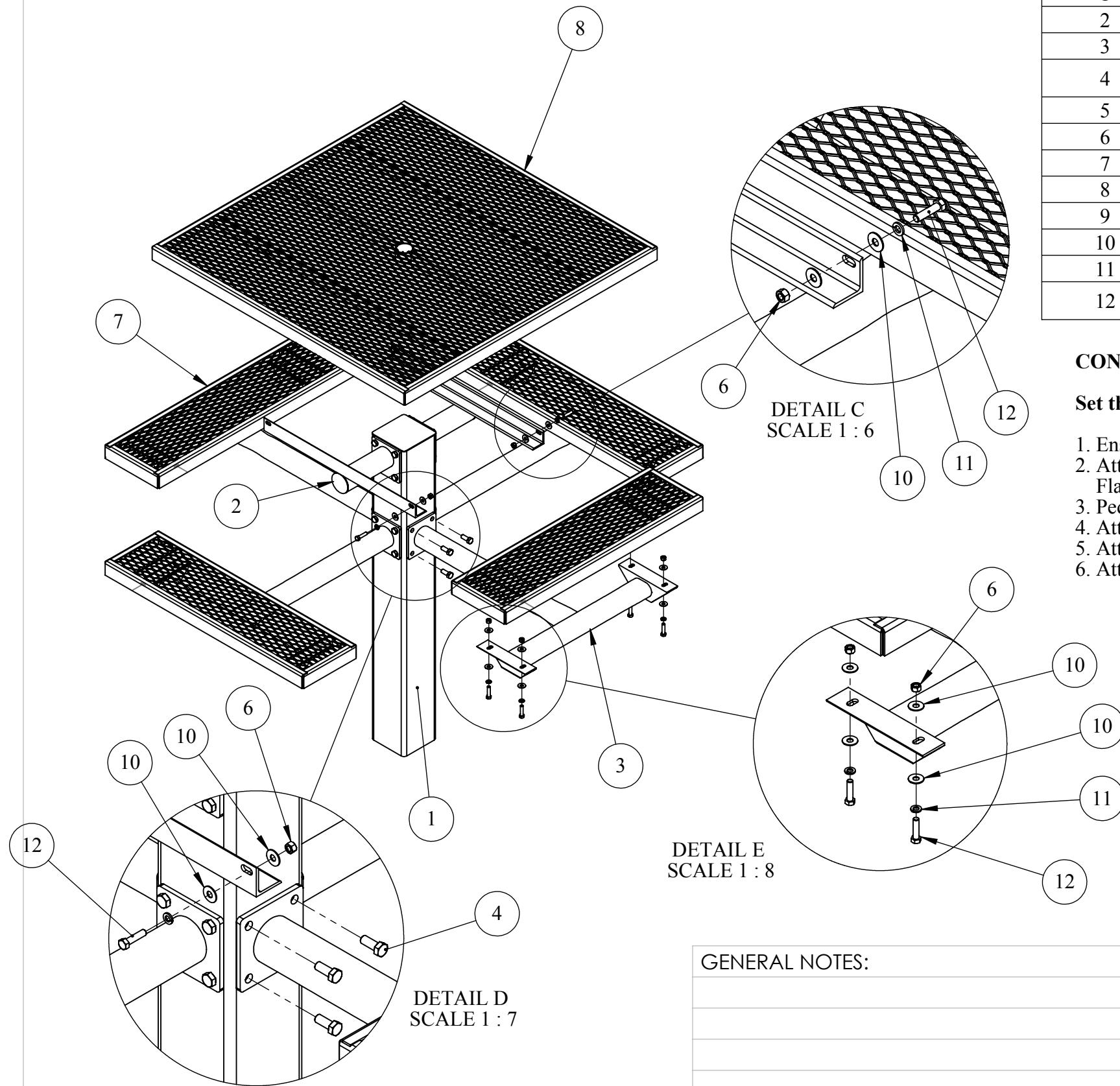
1/2"x 1 1/4" Hex Head Bolt with 1/2" Flanged Nut on the Inside of the Tubing

Expanded Metal Seat that has been Vinyl Coated

SECTION A-A  
SCALE 1 : 20

CONFIDENTIAL DRAWING AND INFORMATION IS NOT TO BE COPIED OR DISCLOSED TO OTHERS WITHOUT THE CONSENT OF KAY PARK. SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE.

GENERAL NOTES:		UNLESS OTHERWISE SPECIFIED:		NAME	DATE		TITLE: Kay Park Rec	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 BEND ± 1/2° THREE PLACE DECIMAL ± .005 Do Not Scale Drawing		DRAWN	DAT		6/18/2014	DESC. SINGLE POST SQUARE TABLE VINYL PLASTIC IN-GROUND
		MATERIAL		ENG APPR.			SIZE B	
				MFG APPR.			PART NO. 4SPTGVP	
				Last Saved	6/18/2014 4:28:02 PM		REV	
				COMMENTS:			Square In Ground (Frame)	
		SHEET 1 OF 2						
Path to Part or Assy - 4SPTGVP								



ITEM NO.	PART NUMBER	DESCRIPTION	Without Concrete Sono Tube/QTY.
1	4SPT-103	4SPT - PEDESTAL POST GALV	1
2	4SPT-SA1	4SPT VP TOP ARM ASSEMBLY GALV	2
3	4SPT-SA2	4SPT-SEAT ARM ASSEMBLY GALV	4
4	HFBOLT 0.5-13x1.25x1.25-N	1/2"-13x 1 1/4" HEX HEAD BOLT	24
5	HNUT 0.5000-13-D-N	1/2"-13 HEX NUT	24
6	HNUT 0.3750-16-D-N	3/8"-16 HEX NUT	20
7	3IV-8	3 Ft. VP SEAT	4
8	SQV-9	4 Ft. SQUARE VP TOP	1
9	ISPTC-SA5	PEDESTAL CAP ASSEMBLY PAINT	1
10	FLATW-3/8	FLAT WASHER 3/8"	40
11	LOCKW-3/8	LOCK WASHER 3/8"	20
12	HBOLT 0.3750-16x1.5x1-N	3/8"-16x 1 1/2" HEX HEAD BOLT	20

**CONSULT LOCAL BUILDING CODES FOR CONCRETE INSTALLATION SPECIFICATIONS**

**Set the Galvanized Pedestal Post in Concrete as Recommended**

1. Ensure that Pedestal Post is Plumb and Level Before the Concrete Starts to Set up.
2. Attach Lower Seat Arm Assemblies to Pedestal Post Using (4) 1/2" x 1/4" Hex Head Bolts, Flanged Nut will be Inside the Tube.
3. Pedestal Cap ISPTC-SA5 will Set On Top Pedestal Post Before Top Is Secured to Top Arm Assembly.
4. Attach Top Arm Assemblies Using (4) 1/2"x 1 1/4" Hex Head Bolt, Flanged Nut Will be Inside the Tube
5. Attach Vinyl Plastic Coated Top Assemblies with 3/8"x 2" Lag Bolts with Lock Washer Under the Head
6. Attach the Vinyl Plastic Coated Seats in the Same Manner as the Top.

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GENERAL NOTES:		UNLESS OTHERWISE SPECIFIED:	NAME	DATE	
DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL ± 1/32 BEND ± 1/2" THREE PLACE DECIMAL ± .005 Do Not Scale Drawing		DRAWN	DAT	6/18/2014	
		CHECKED			DESC.
		ENG APPR.			
		MFG APPR.			
		Last Saved	6/18/2014 4:28:02 PM		S:\CADDRWGS\Solidworks\Tables\SPT\Tables\
		COMMENTS:			
			SIZE	PART NO.	REV
			<b>B</b>	4SPTGVP	
Path to Part or Assy - 4SPTGVP		S:\CADDRWGS\Solidworks\Tables\SPT\Tables\			Without Concrete Sono Tube