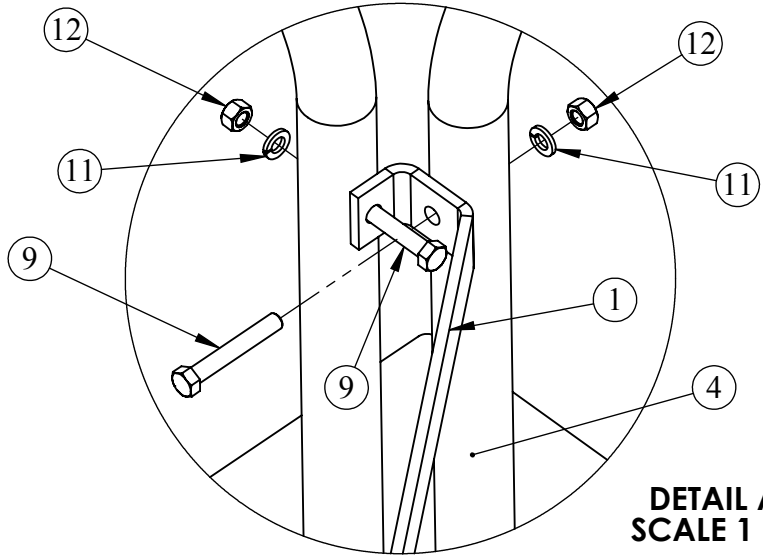
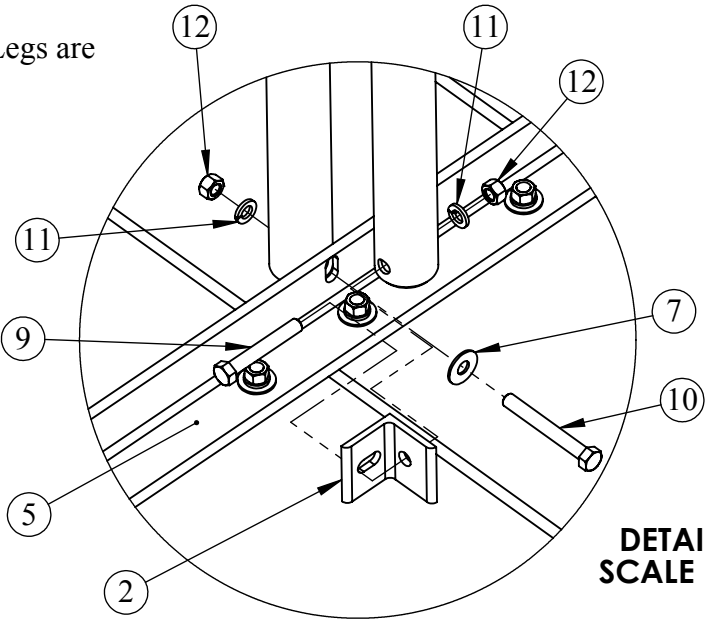


ITEM NO.	PART NUMBER	DESCRIPTION	Wood/QTY.
1	SQ-SA2	SQ SPIDER SUB ASSY	1
2	SQ-66	SQ. TOP ATTACHMENT ANGLE	4
3	3SQW-7	2"x 10" SYP TREATED SEAT PLANK	4
4	RTR-SA1	1 5/8" RTR LEG ASSEMBLY	8
5	SQAW-2	TOP TABLE CLEAT	2
6	4SQW-7	2"x 10" SYP TREATED TOP PLANK	5
7	Regular FW 0.375	3/8" REGULAR FLAT WASHER	40
8	RHSNBOLT 0.375-16x2.25x1-N	CARRIAGE BOLT 3/8"-16x 2 1/4"	36
9	HBOLT 0.3750-16x2.5x1-N	HEX HEAD BOLT 3/8"-16x 2 1/2"	12
10	HBOLT 0.3750-16x3x1-N	HEX HEAD BOLT 3/8"-16x 3"	4
11	Regular LW 0.375	3/8" REG LOCK WASHER	52
12	HNUT 0.3750-16-D-N	HNUT 0.3750-16-D-N	52

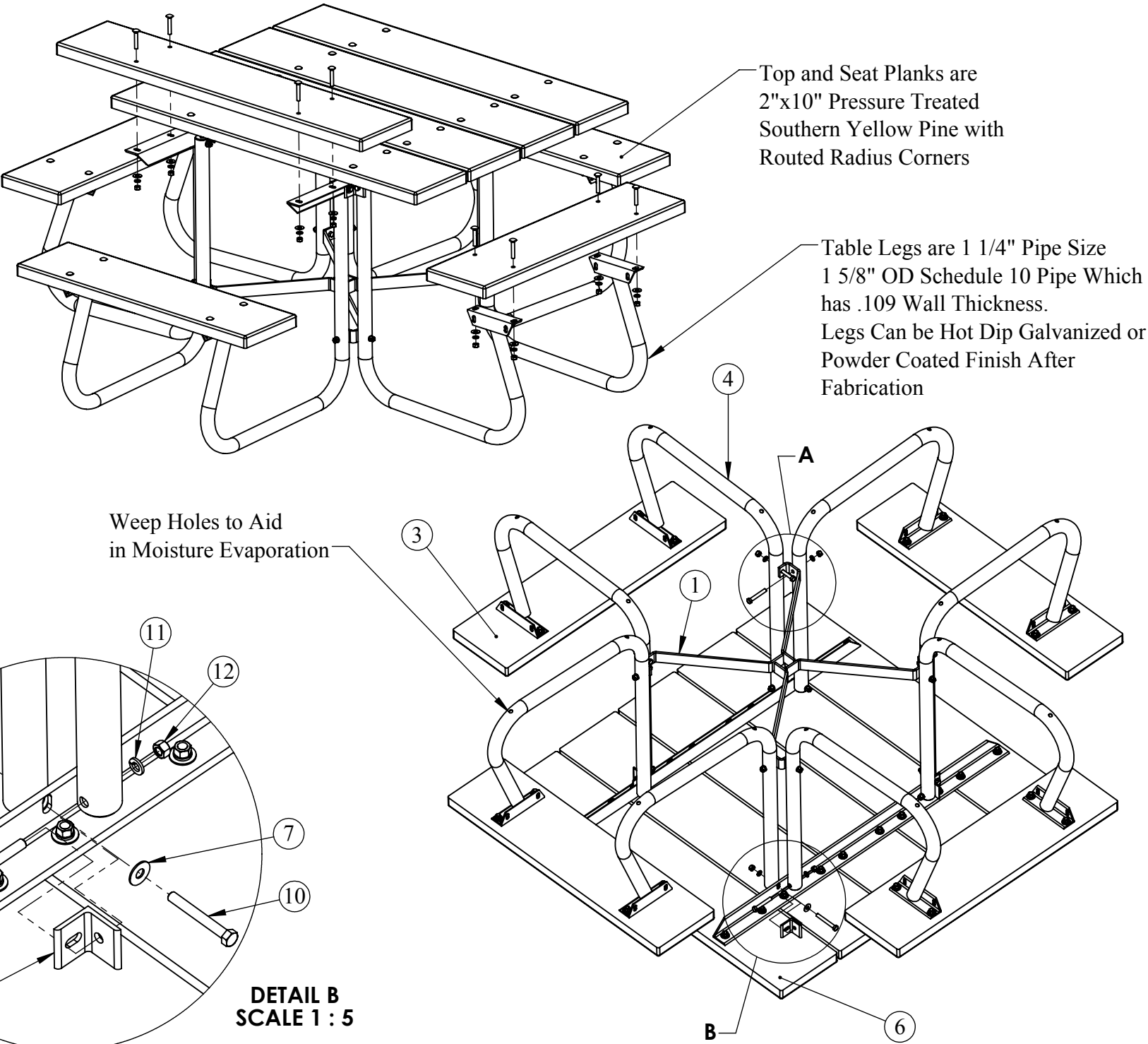
1. Place the Table Top Upside Down on a Relatively Flat Surface Such as the Corrugated Card Board that the Product Came in.
2. Assemble the Table Legs as Shown in **DETAIL B**, Make Sure the 3" Long Hex Head Bolt is Used Where the Slots Line Up. Finger Tighten the Bolts and Nuts at This Time.
3. Next Attach the Spider Cross Bracing to the Bottom Part of the Legs. Start with One Corner Using the 3/8"-16x 2 1/2" Hex Head Bolts, Washers, Lock Washers, and Nuts. Go to the Opposite Corner and Insert That Hardware. Do the same Procedure on the Other Set of Legs. Finger Tighten Hardware. **SEE DETAIL A**
4. Tighten the Nuts and Bolts that are Close to the Table Top First, Make Sure the Legs are Straight Up and Down. Tighten the Nuts and Bolts on the Cross Bracing Next.
5. Turn the Table Right Side Up to Attach the Seats to the Seat Brackets. **SEE SHEET 2 for DETAILS**



DETAIL A
SCALE 1 : 4

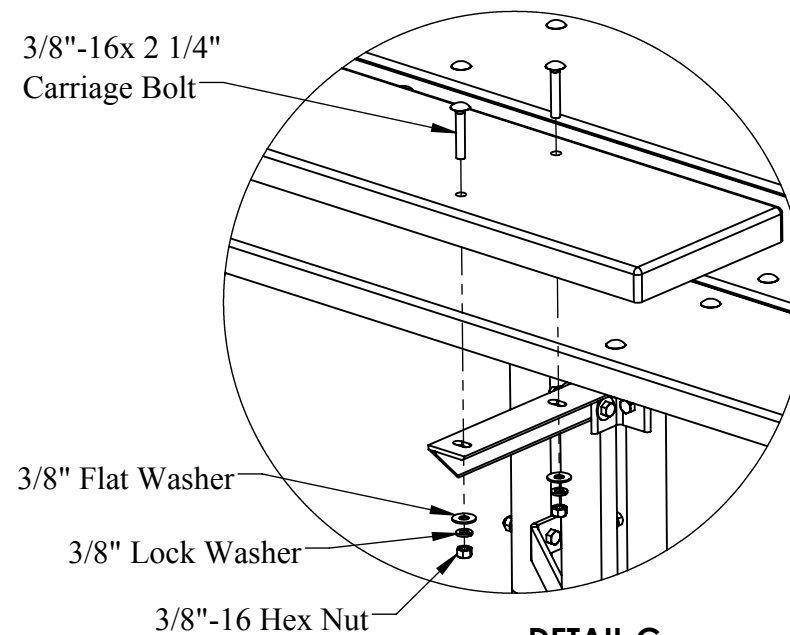
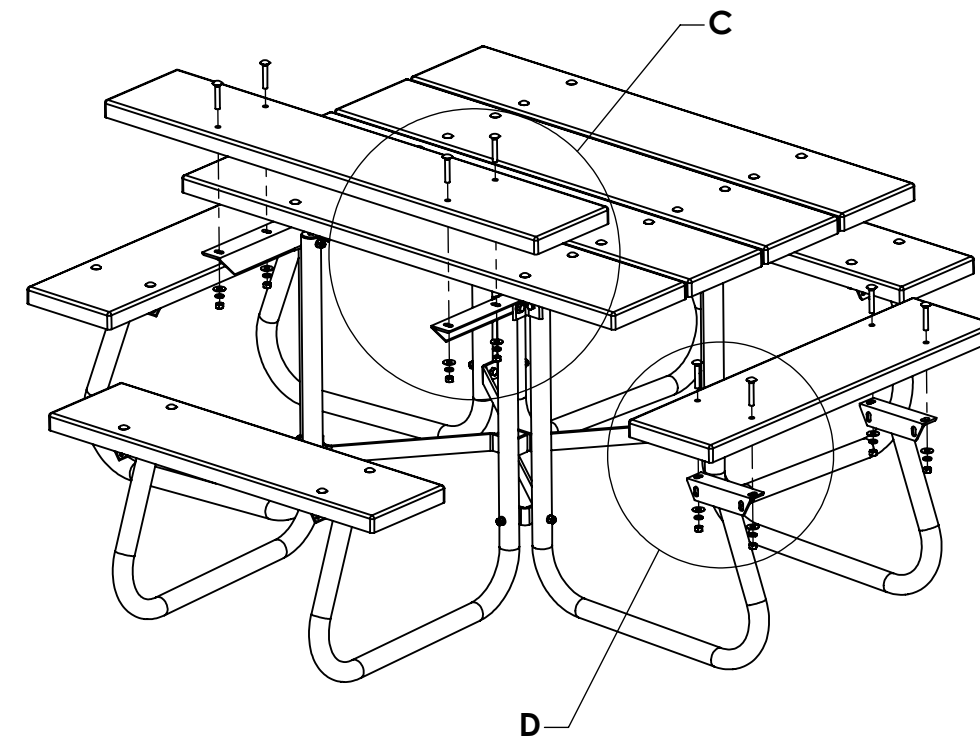
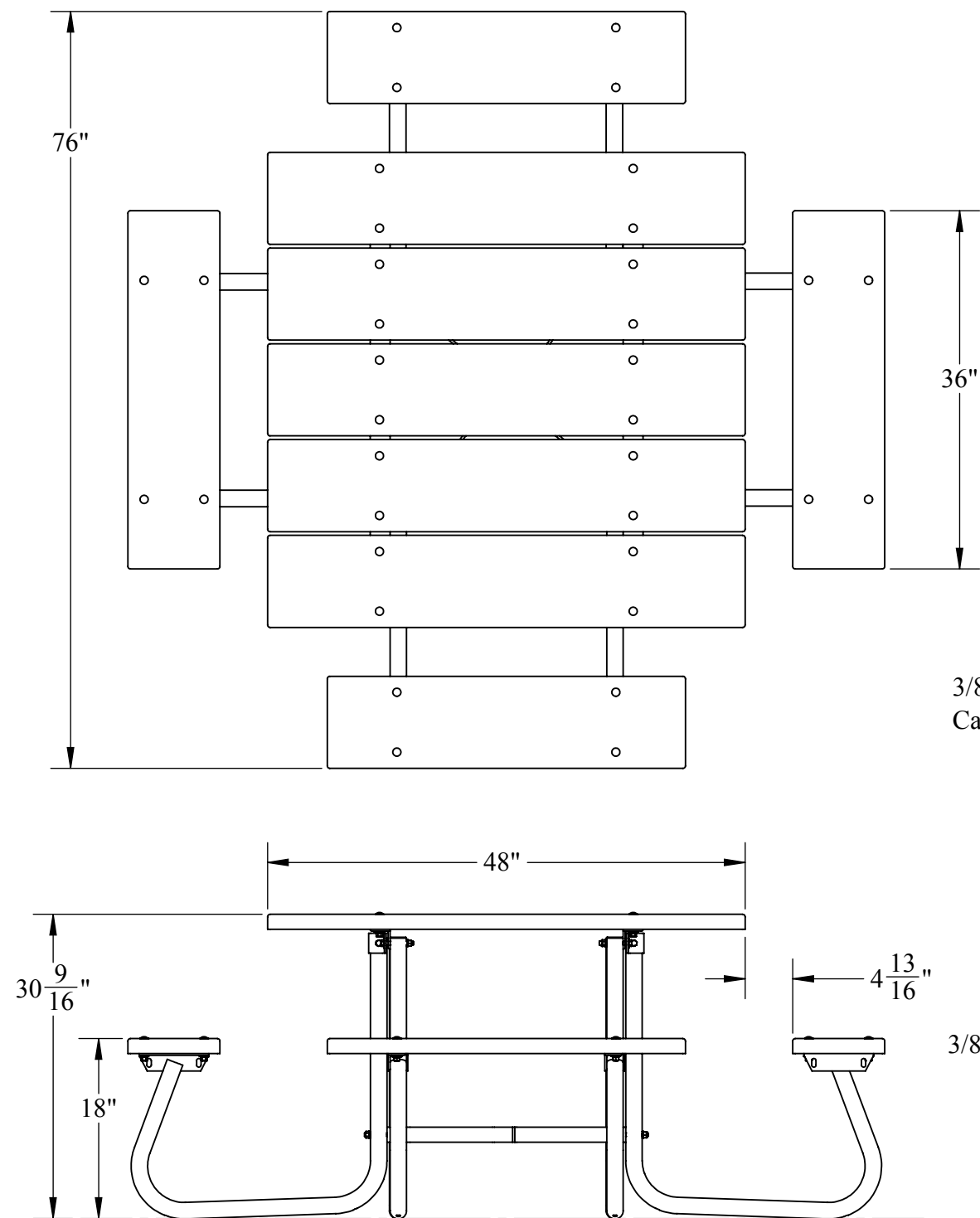


DETAIL B
SCALE 1 : 5

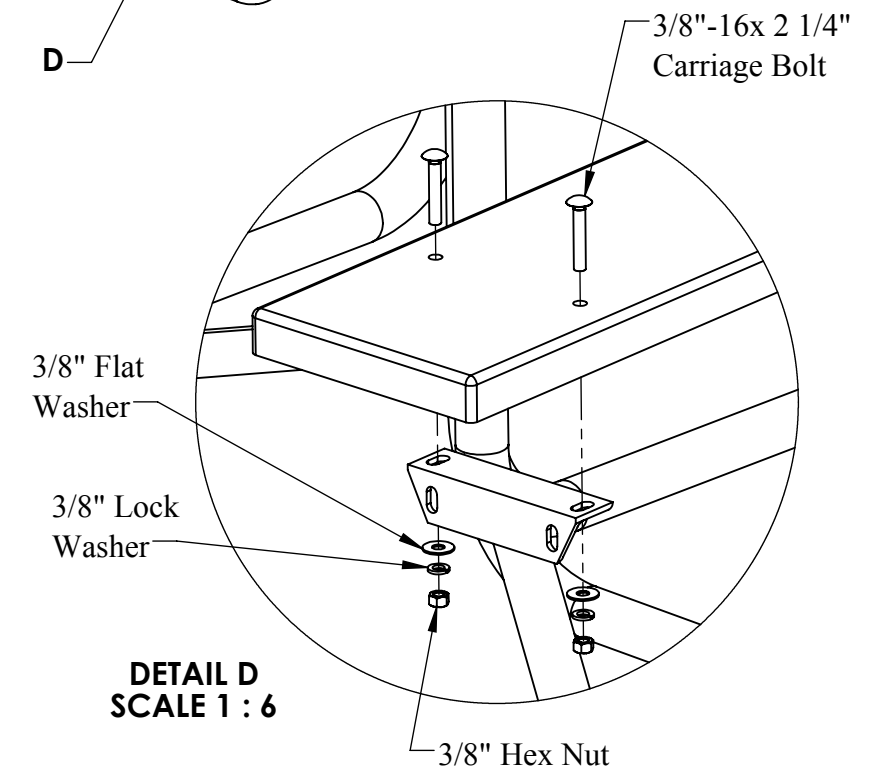


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Specifications Are Subject to Change
Without Notice.

GENERAL NOTES:	UNLESS OTHERWISE SPECIFIED:		NAME	DATE	K Industries, Inc.	
	DIMENSIONS ARE IN INCHES		DRAWN	DAT	11/3/2015	TITLE:
	TOLERANCES:		CHECKED			DESC. 4' SQUARE TABLE TREATED TOP and SEATS
	FRACTIONAL ± 1/32		ENG APPR.			S:\CADDRWGS\Solidworks\Tables\SJ\
	BEND ± 1/2°		MFG APPR.			SIZE PART NO. 4SJCW REV
	THREE PLACE DECIMAL ± .005		Last Saved 11/3/2015 1:31:22 PM			
	DO NOT SCALE DRAWING		COMMENTS:			
	MATERIAL		Approx WGT: 245.4 LBS.			
			SHEET 1 OF 2			



DETAIL C
SCALE 1 : 8



DETAIL D
SCALE 1 : 6

GENERAL NOTES:

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
FRACTIONAL $\pm 1/32$
BEND $\pm 1/2^\circ$
THREE PLACE DECIMAL $\pm .005$

DO NOT SCALE DRAWING

	MATERIAL
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SHEET 2 OF 2

DRAWN

	NAME
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DAT	11/3/2015
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DAT	11/3/2015
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TITLE:

DESC.

S:\CADDRWGS\Solidworks\Tables\SJ\

SIZE	PART NO.
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B 4SJCW

REV

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